

## Procedure 7.15 - Replacing the Flywheel Belt

### Removing the Flywheel Belt

1. Turn off the EFX 544 with the circuit breaker, then unplug the power cord from the wall outlet.

#### **WARNING**

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. Remove the rear cover as described in Procedure 7.1.
3. Remove the right stair arm assembly as described in Procedure 7.21.
4. Remove the right flywheel as described in Procedure 7.14.
5. Walk the belt off of the flywheel pulley.

#### **Note:**

The eddy current disk will fall to the frame when the belt is removed from the disk pulley.

### Replacing the Flywheel Belt

6. Position one end of the belt on the disk pulley. Place the other end of the belt inboard of the flywheel pulley. Hold the belt against the disk pulley as you walk the belt onto the larger flywheel pulley.
7. Center the flywheel belt on the disk and flywheel pulley grooves.
8. Replace the right flywheel as described in Procedure 7.14.
9. Replace the right stair arm assembly as described in Procedure 7.21.
10. Re-install the rear cover as described in Procedure 7.1, then check the operation of the EFX 544 as described in Section Four.